

CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Tata Steel UK Ltd
Long Products Europe
Scunthorpe, Teesside, Motherwell, Immingham,
Port Talbot, Rotherham,
Skinningrove, Workington and Shap
United Kingdom**

has been approved by Lloyd's Register Quality Assurance to the following
Quality Management System Standards:

**ISO 9001:2008
The TickIT Guide Issue 5**

The Quality Management System is applicable to:

Basic oxygen steelmaking, continuously cast slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, special sections, bulb flats and profiles, radiused corner wide flats, joists, channels, angles, split tees and sections storage. Rolling of heavy track rails and flash butt welding of rails. Reversing mill rolled plate. Heat treatment including normalising, roller quenching and tempering of mill supplied product. Semi-finished rolled bloom, billet and narrow slab. Rolled steel rod in coil form. Sections servicing, shotblasting and painting. Manufacture and sale of metallurgical coke and associated products, sinter, blast furnace iron and slag. The management of wharf based loading and unloading of bulk carriers, material movement and distribution service. Provision of chemical analysis and mechanical testing services. Supply of non-destructive testing and metallurgical services for Tata. Provision of shipping services to Tata UK. Design of Rolling mill rolls and guides. Manufacture of fabrications and structural steelwork; shotblasting and painting of steel products. Locomotive, heavy rolling stock servicing and repairs, lifting tackle inspection and repairs; pattern making. Manufacture and refurbishment of mechanical plant and equipment. Repair, servicing and calibration of radiation and gas detection equipment. Process control computing including design, supply and commissioning of new systems and the modification, development and support of operational systems in accordance with TickIT.

Calibration covered by accreditation demonstrates that compliance with the requirements of ISO 9001 has been independently assessed. This does not imply compliance with ISO 17025 or that UKAS accreditation is held.

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval
Certificate No: LRQ 0860859

Original Approval: 11 March 1987

Current Certificate: 1 April 2011

Certificate Expiry: 31 March 2014



Issued by: Lloyd's Register Quality Assurance Limited

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Approval Certificate No: LRQ 0860859

This document is subject to the provision on the reverse

71 Fenchurch Street, London EC3M 4BS United Kingdom. Registration number 1879370

This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.

The use of the UKAS Accreditation Mark indicates Accreditation in respect of those activities covered by the Accreditation Certificate Number 001

CERTIFICATE SCHEDULE

**Tata Steel UK Ltd
Long Products Europe
Scunthorpe, Teesside, Motherwell, Immingham,
Port Talbot, Rotherham,
Skinningrove, Workington and Shap
United Kingdom**

Head Office

Scunthorpe
Scunthorpe, North Lincolnshire
United Kingdom

Activities

Head Office.

Locations

LRQ 0860859
Scunthorpe, Teesside, Motherwell,
Immingham, Port Talbot
United Kingdom

Activities

Basic oxygen steelmaking, continuously cast slab, bloom and billet. Manufacture by hot rolling of heavy, medium, light and asymmetric sections, universal beams, columns, bearing piles, guide rails, mast sections, radiused corner wide flats, joists, channels, angles, split tees and sections storage. Rolling of heavy track rails and flash butt welding of rails. Reversing mill rolled plate. Heat treatment including normalising, roller quenching and tempering of mill supplied product. Semi-finished rolled bloom, billet and narrow slab. Rolled steel rod in coil form. Sections servicing, shotblasting and painting. Manufacture and sale of metallurgical coke and associated products, sinter, blast furnace iron and slag. The management of wharf based loading and unloading of bulk carriers, material movement and distribution service. Provision of chemical analysis and mechanical testing services. Supply of non-destructive testing and metallurgical services for Tata. Provision of shipping services to Tata Steel UK. Design of Rolling mill rolls and guides.

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Macro Revision 13

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**Tata Steel UK Ltd
Long Products Europe
Scunthorpe, Teesside, Motherwell, Immingham,
Port Talbot, Rotherham,
Skinningrove, Workington and Shap
United Kingdom**

Locations

LRQ 0860859
Central Engineering Workshops
Scunthorpe,
United Kingdom

LRQ 0860859
Projects & Technology
Teesside
United Kingdom

LRQ 0860859
Projects & Technology
Scunthorpe & Teesside
United Kingdom

LRQ 0860859/A
Tata Steel UK
Long Products Europe
Tata Steel Rail UK
Scunthorpe and Rotherham
United Kingdom

Activities

Manufacture of fabrications and structural steelwork; shotblasting and painting of steel products. Locomotive, heavy rolling stock, torpedoes, servicing and repairs, lifting tackle inspection and repairs; pattern making. Manufacture and refurbishment of mechanical plant and equipment including machining, fitting, forging, hydraulics, weld reclamation and heat treatment.

Repair, servicing and calibration of radiation and gas detection equipment.

Process control computing including design, supply and commissioning of new systems and the modification, development and support of operational systems in accordance with TickIT.

Finished processing of heavy track rails, strings of flash butt welded rails and conductor rails. Management of manufacture of light rails, heat treated rails, special rails for turnout applications, grooved rails, coated rails, bridge and crane rails, steel sleepers, sleeper plates, fish plates and base plates. The management of associated design and development projects. Project management and consultancy services relating to provision of railway technology research and development associated with track systems and componentry, vehicle-track interaction and management systems



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Long Products Europe
Scunthorpe, Teesside, Motherwell, Immingham,
Port Talbot, Rotherham,
Skinningrove, Workington and Shap
United Kingdom**

Locations

Activities

LRQ 0860859/B

Tata Steel UK Long Products Europe
Skinningrove and Darlington
United Kingdom

Manufacture by hot rolling of special sections and profiles, bulb flats and structural angles. Profile burning of rolled sections and the management of profiles outside the range of Skinningrove mill. Straightening, cutting to length, profile burning and shotblasting to support Skinningrove mill. Precision machining of rolling equipment for hot and cold steel rolling mills and components for general engineering applications.

LRQ 0860859/C

Tata Steel UK Long Products Europe
Tata Steel Projects
Workington
United Kingdom

Project management, design and manufacture of ferrous and non-ferrous structures including associated assembly, testing, installation and commissioning. Product development and refurbishment of continuous casting machines. Refurbishment of process plant including the manufacture of associated components. Machining and associated testing of ferrous and non-ferrous castings. The design, development and production of ferrous and non-ferrous castings. Project management, design, management of manufacture, installation & commissioning of process plant & equipment for the steel & nuclear industries.

LRQ 0860859/D

Tata Steel UK Long Products Europe
Shapfell Quarry
Cumbria
United Kingdom

Supervision of extraction by quarrying of raw limestone and its processing into finished limestone and lime products, including the associated storage and despatch

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