

## Advantica® L Decor External

An aesthetic laminate developed for the manufactured goods market

### Applications

- Doors and garage doors, garden sheds, above ground pools, roller shutters and other manufactured goods intended for external use.

### Characteristics

- Available in smooth, textured or printed appearance.
- Excellent robustness and formability.
- Excellent corrosion resistance.

### Substrates available

- Hot-dip Galvanised to EN 10346.

### Options

- Shade, pattern and texture on request.
- Alternative backing coats available.
- Protective film.

### Advantica® working with you

The Advantica® brand provides a range of pre-finished steel products specially formulated for manufactured goods and widely used for diverse applications. The Advantica® product range is available in a wide range of colours, with solid or metallic effects as well as bespoke finishes tailored to individual needs. With continuous investment in research and development Tata Steel constantly update the product portfolio to ensure that they can meet the requirements of the manufactured goods sector.

#### Note:

Advantica® L Decor External is not recommended for cladding and roofing applications. Users should consult Tata Steel as other products may be more appropriate.

### Tailored solutions and services

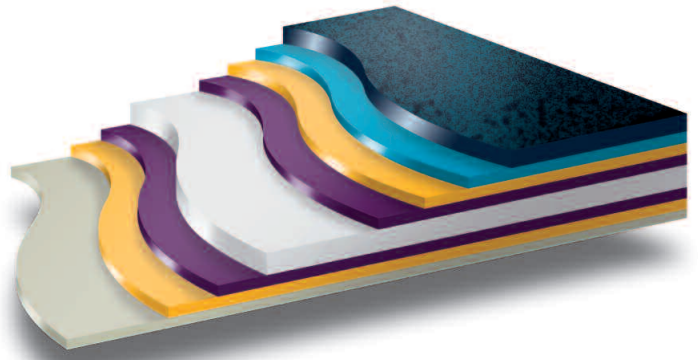
For any customized requirements, Tata Steel can meet your needs with shorter lead times, flexible quantities and further processing.

Our technical support team is on hand to help you to define:







- The best solution in view of the application and the manufacturing process.
- The precautions to be taken regarding the end use of this product.

For further information, please visit [www.tatasteelconstruction.com](http://www.tatasteelconstruction.com)

### Product structure



#### Key

 Polyvinyl Chloride film	 Adhesive	 Surface treatment
 Metallic coating	 Steel	 Backing coat

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## Product testing

To ensure the integrity of the Advantica® products, Tata Steel uses laboratory tests to measure their performance against corrosion, chemicals and abrasion. All testing of products is carried out to international standards.

## Forming and processing

The Advantica® products can be formed and processed with various techniques including: cutting, shearing, notching, piercing, slitting, press braking, folding, roll forming, spinning and deep drawing.

## Cleaning and maintenance

All Advantica® products can be cleaned with commercially available, water based cleaning products. The use of abrasive cleaners or scouring pads is not recommended. For controlled environments, ensure that the cleaner is compatible with the pre-finished steel product used on.

## Typical properties

Advantica® L Decor External			Test standard
Nominal organic coating thickness	µm	120 to 200	EN 13523 - 1
Adhesion after indentation		Pass	EN 13523 - 6
Flexibility (minimum bend radius)	T	1	EN 13523 - 7
Scratch resistance	g	4000	EN 13523 - 12
Abrasion resistance (Taber, 250 rev. 1 kg, CS10 wheels)	mg	< 15	EN 13523 - 16
Corrosion resistance: Neutral salt spray	hours	500	EN 13523 - 8
Humidity resistance	hours	1500	EN 13523 - 26
Resistance to UV ageing	contrast	≥2 after 4000 hours	Test according to EN ISO 4892 - 2/A Assessment according to DIN EN 20105-A02

### Notes

The figures contained in this table are typical properties and do not constitute a specification. If forming pre-finished steel below 16°C please consult Tata Steel for further information.

Corrosion and humidity performance subject to specification such as minimal metallic coating weight.

## Contact details

[www.tatasteelconstruction.com](http://www.tatasteelconstruction.com)

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