TATA STEEL



TATA STEEL DELIVERY PLAN

Customer / Delivery Point Name and Address:

DLS Regen Wood Storage Area

Daytime telephone number: No available number

Out of hours telephone number: No available number

Delivery Times:

| Day | From | Until | | | |
|-----------|--------|--------|--|--|--|
| Monday | 7am | 5pm | | | |
| Tuesday | 7am | 5pm | | | |
| Wednesday | 7am | 5pm | | | |
| Thursday | 7am | 5pm | | | |
| Friday | 7am | 5pm | | | |
| Saturday | Closed | Closed | | | |
| Sunday | Closed | Closed | | | |

Periods of unavailability: Christmas, Weekends

PPE requirements (circle as appropriate):















Additional PPE requirements:

Reporting Arrival:

Who / where should the driver report to on arrival to the site? Report to individual on entrance gate

Are there any parking or vehicle waiting restrictions? If it is not possible to park within the yard, park externally

Discharge Points:

What is the site speed limit? 20 mph

Do any 'one way' systems operate on your site that a delivery driver should be aware of? Yes

Is the Delivery Point INDOORS or OUTDOORS? Outdoors

Is reversing required? On occasions, reversing requirement is load dependent

If yes, who provides the Banksman / how can they be contacted? The machine driver is available at the yard

What is the method of unloading? E.g. Forklift truck, Overhead Gantry Crane Tipping / some areas via machine grab

Where should the driver be positioned during unloading? Dependent on load, either in cab or safe haven

Is there access equipment available for the driver to access the trailer bed if needed? A platform is available if required

Is there a minimum gap required between the products and / or the headboard? N/A

Do the deliveries require to be sheeted (Tubes only) Yes when applicable

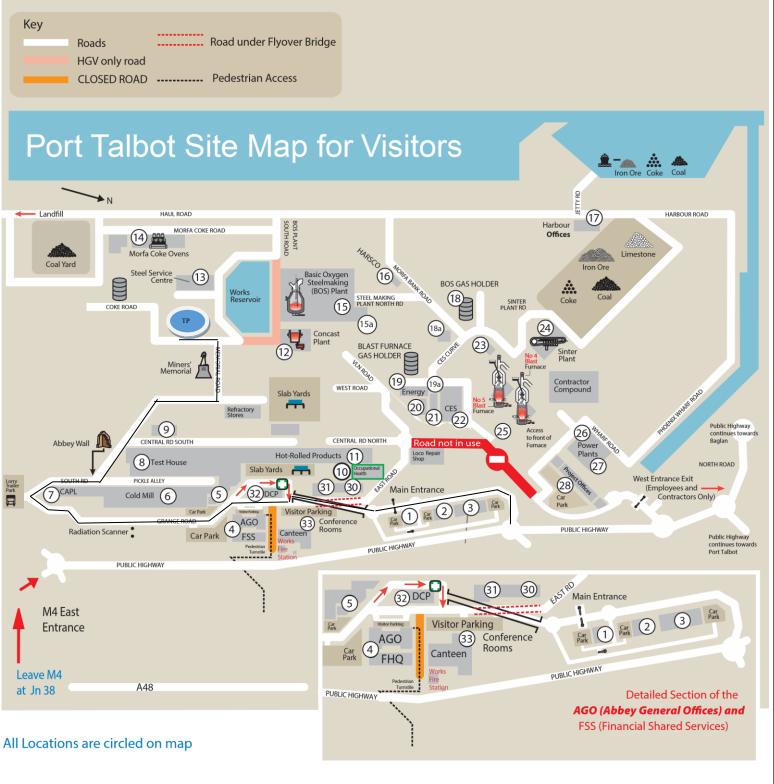
Site Limitations: Net weight limitation of 25 tonne, information captured on weighbridge

Additional Information:

Is there any additional information that a driver would need to safely deliver a load to your premises?

None

Note to TSE: Ensure that the driver is not expected or required to physically assist with the unloading process



- 1 Visitor Centre
- 2 Academy (Training Centre)
- 3 General Stores
- 4- AGO (Abbey General Offices)
- FSS (Financial Shared Services)
- 5 Internal Logistics and Supply Chain (Ponderosa)
- 6 Cold Mill
- 7 CAPL (Continuous Annealing

Processing Line)

- 8 Test House
- 9 TTL (Texturing Technology)
- 10 Occupational Health
- 11 Hot Mill
- 12 Concast
- 13 Steel Service Centre
- 14 Morfa Coke Ovens
- 15 BOS Plant
- 15a BOS Plant Engineering Offices
- 16 Harsco Offices
- 17 Harbour Offices
- 18 BOS Gas Holder
- 19 Building not in use
- 19a Building not in use
- 20 Building not in use
- 21- Central Engineering/Civils
- 22 CES (Central Engineering Shop)
- 23 GCI (Granulated Coal Injection)
- 24 Sinter Plant
- 25 Blast Furnace Safe Haven
- 26 Coke and Iron Administration
- 27 Margam 'C' Power Plant
- 28 Project Offices
- 29 N/A
- 30 SHE (Safety, Health and

Environment)

- 31 Process Control
- 32 DCP (Despatch Control Point/

Primary First Aid Centre)

33 - Main Canteen/

Main Conference Rooms and Works Fire Station

Tipping Location Risk Assessment

Location name: TATA Steel - Port Talbot - DLS Regen Main

Yard

Address: Abbey Works

Port Talbot South Wales SA13 2NG

Date of Assessment: 25/08/2020

Assessor's name: Ben Smith

Assessor's Signature: Ben Smith

Position in Company: Vehicle Standards Officer

Guidance Notes for Completion of Risk Assessment

1. Identify the Hazard and who is at risk (columns 1 &2)

- Walk around the workplace and list the hazards that may cause harm during normal work activities. Take into account any Occupational/Environmental Hazards and use a selection of people at the location to help provide information and/or assistance in completing the risk assessment.
- Consider the number of people involved, their awareness of hazards, training and physical capability. (Remember that other people could be affected by the actions of our employee(s) whilst carrying out their duties)

2. Quantify the Risk. Prior to control measures being introduced, you should consider the following:

- Using the numerical guide in the Likelihood/Severity Matrix below, indicate what the likelihood of the injury would be if the hazard were to cause an accident and put the corresponding number in the third column. Now consider the severity of an injury using column four.
- In column 5, Multiply out the Likelihood and Severity numbers to give the hazard identified a risk rating.
- Based on your findings, you will now need to evaluate controls to minimise the risk and reduce the risk rating.

3. Evaluate the controls required

- What are the control measures in place already to control the hazard/risk identified? Include these in column 6
- Question if there sufficient safety signage? Remember if you cannot eliminate the risk altogether you will need to control or reduce the risk so that harm is unlikely.
- Write down any recommendations for further controls/training required.
- Introduce safe systems of work where necessary, and identify any training requirements associated with such systems. Personal Protective Equipment should be considered as a
 last resort. Remember to assign responsibility for control measures/actions to be taken and when these should be completed (columns 8 & 9)
- Taking into consideration control measures applied, re-evaluated Likelihood and Severity rates should be added in rows 10-12.

4. Record your findings

Ensure that identified risks and controls in place are incorporated into the assignment instructions. Sign and date the risk assessment, specifying a review date for re-assessment.

5. Monitor and review

- Ensure a copy of the Risk Assessment is placed on the customer file and saved in relevant electronic file locations and that all personnel affected are made aware of the
 assessment and have signed their acknowledgement.
- Ensure that any identified additional health and safety training is completed and placed on the officers P File.
- Monitor the assessment and review/re-assess if the assessment becomes invalid, an incident occurs on site, there are personnel changes or as new legislation dictates.

| Like | elihood (L) | Sev | Severity (S) | | | | | | | | |
|------|-------------|----------------|--|---|--|--|--|--|--|--|--|
| 5 | Frequently | 5 | Fatality | Permanent environmental impact | System loss, business interruption, significant impact to brand image and/ or stock damage | | | | | | |
| 4 | Probable | 4 Major RIDDOR | | Potential long term detrimental effect | Major non-compliance with EHS laws/regulations | | | | | | |
| 3 | Occasional | 3 | 7 Day + RIDDOR | Reversible with corrective action | Major non-compliance with Standards | | | | | | |
| 2 | Remote | 2 | Occupational Injury/ Illness/ Medical Treatment/ First Aid Case | Reversible with minor corrective action | Minor non-compliance with EHS laws/regulations, operational requirements | | | | | | |
| 1 | Improbable | 1 | No treatment injury | Negligible environmental impact | Administrative non-compliance with operational requirements | | | | | | |

| Site Name TATA Steel- Port Talbot | Tipping Area Assessed | Regen Main Yard | Date | 25/08/2020 | İ |
|-----------------------------------|-----------------------|-----------------|------|------------|---|
|-----------------------------------|-----------------------|-----------------|------|------------|---|

| Identified Hazard | Who may be | Risk before Controls | | | Controls already in place (include | Any further | Actioned by | Completion | Risk after Controls | | |
|-------------------|------------------------------------|-------------------------|---|----------------|---|---------------------------------------|--------------|------------|------------------------|---|------|
| raominou riazara | at risk? | L | S | Total (LxS) | Personal Protective Equipment) | controls required | (Name/Dept.) | Date | L | S | Rate |
| PPE Requirements | Anybody required to wear PPE | 3 | 4 | 12 | PPE is required to complete a delivery in this area | Signage to be implemented in the area | Local Area | 01/11/2020 | 3 | 2 | 6 |

| | | | INCREASING LIKELIHOOD | | | | | | | |
|--------------|---|-------------|---------------------------------|--|--|--|--|--|--|--|
| | | | Improbable | Remote | Occasional | Probable | Frequently | | | |
| CONSEQUENCES | | ПКЕПНООБ | Never experienced in Tata Steel | Never experienced in Tata Steel Strip Products, but has occurred elsewhere in the Business. | Experienced in TSSPUK but in different circumstances | Has occurred in similar circumstances on this site or more than once per year in TSSPUK | Has happened at the location, or more than once per year on this site in similar circumstances | | | |
| | | ES . | 1 | 2 | 3 | 4 | 5 | | | |
| Δ | Fatality | | 5 | 10 | | - | 25 | | | |
| ~ | Major RIDD | OR 4 | 4 | 8 | 12 | 16 | 20 | | | |
| SING SI | 7 Day + RIDDOR | 3 | 3 | 6 | 9 | 12 | 15 | | | |
| CREA | Moderate | 2 | 2 | 4 | 6 | 8 | 10 | | | |
| Ē | Minor | 1 | 1 | 2 | 3 | 4 | 5 | | | |
| | Legend Risk Not Tolerable Risk Tolerable if ALARP | | | Risk "Broadly Acceptable" | | | | | | |