

## Celsius® S355NH

### Fully normalised high strength hollow sections

Celsius® S355NH is a range of fully normalised structural hollow sections according to EN 10210 with minimum yield strength of 355 MPa. As with all Celsius® hollow sections, S355NH is fully normalised, so is essentially free of internal stresses, with tight corner radii, less than 2T.



The final shape of Celsius® S355NH is always formed at normalising temperature, giving an almost complete absence of internal stresses throughout the entire hollow section. This gives excellent yield behaviour, coupled with low-temperature toughness making Celsius S355NH the default choice for demanding applications.

Celsius® S355NH also benefits from a low CEV of  $\leq 0.43$ . Coupled with the lack of any internal stresses, this makes it the most weldable range of high strength hollow sections. The chemistry of steel used is also ideally suited for galvanizing and is highly resistant to fatigue.

#### Tolerances

Dimensional tolerances are to EN 10210: Part 2 except for corner radius which is max 2T (standard states max 3T).

#### Inspection and testing

Celsius® S355NH hollow sections are subject to specific inspection and testing and are supplied with an inspection certificate type 3.1 to EN 10204. All Celsius® sections undergo 100% weld line NDT inspection to either E4 or U5 standard.

#### Designation

Celsius® S355NH hollow sections are designated by their product name, outside dimensions and thickness in millimetres.

#### CE Marking

Celsius® S355NH is manufactured and CE marked according to EN 10210-1&2:2006 grade S355NH.

#### Sustainability

The essential properties of steel make it the sustainable choice for a wide range of applications. Steel is strong, durable, versatile, re-usable and most importantly, it is 100% recyclable. We take sustainability very seriously and as well as being a member of ResponsibleSteel™, we have BES 6001 certification for all our hollow section manufacture. Celsius® is also available with a product specific Environmental Product Declaration (EPD).



#### Mechanical properties

Yield strength $R_{eH}$ min N/mm <sup>2</sup>		Tensile strength $R_m$ N/mm <sup>2</sup>	Elongation % min $L_0 = 5,65 \sqrt{S_0}$ specimen	Impact strength 10mm x 10mm		Carbon equivalent (CEV) max
T ≤ 16mm	T > 16mm	3mm < T ≤ 100mm	T	°C	J	
355	345	470-630	22	-20	40	0.43

#### Chemical composition % by mass

C max	Si max	Mn	P max	S max	Nb max	V max	Al total min	Ti max	Cr max	Ni max	Mo max	Cu max	N max
0.20	0.50	0.90-1.65	0.035	0.030	0.050	0.12	0.020	0.03	0.30	0.50	0.10	0.35	0.020

Note: CEV  $\leq 0.43$

**Availability**

Celsius® S355NH is available across the size range indicated in the tables, minimum order quantities may apply. Intermediate sizes may also be available. For further information please contact your Tata Steel representative for details or our technical team on T: +44 (0) 1536 404561, E: technicalmarketing@tatasteeleurope.com

Celsius® S355NH is available with internal weld bead trimmed where specified.

Celsius® S355NH is available in standard lengths from 6.0m to 14.5m for sizes up to 100/100 or 120/80 and up to 15.3m for all other sizes.

**Rectangular hollow sections (RHS)**

mm	3.2	3.6	4.0	5.0	6.3	8.0	10.0	12.5	14.2	16.0	17.5
50/30	■	■	■	■	■						
60/40	■	■	■	■	■	■					
80/40	■	■	■	■	■	■	■				
90/50	■	■	■	■	■	■	■	■			
100/50	■	■	■	■	■	■	■	■	■		
100/60	■	■	■	■	■	■	■	■	■	■	
120/60		■	■	■	■	■	■	■	■	■	■
120/80		■	■	■	■	■	■	■	■	■	■
150/100			■	■	■	■	■	■	■	■	■
160/80			■	■	■	■	■	■	■	■	■
180/100			■	■	■	■	■	■	■	■	■
200/100			■	■	■	■	■	■	■	■	■
200/120			■	■	■	■	■	■	■	■	■
200/150			■	■	■	■	■	■	■	■	■
220/120			■	■	■	■	■	■	■	■	■
250/100			■	■	■	■	■	■	■	■	■
250/150			■	■	■	■	■	■	■	■	■
260/140			■	■	■	■	■	■	■	■	■
260/180			■	■	■	■	■	■	■	■	■
300/100			■	■	■	■	■	■	■	■	■
300/150			■	■	■	■	■	■	■	■	■
300/200			■	■	■	■	■	■	■	■	■
300/250			■	■	■	■	■	■	■	■	■
350/150			■	■	■	■	■	■	■	■	■
350/250			■	■	■	■	■	■	■	■	■
400/120			■	■	■	■	■	■	■	■	■
400/200			■	■	■	■	■	■	■	■	■
400/300			■	■	■	■	■	■	■	■	■
450/250			■	■	■	■	■	■	■	■	■
500/200			■	■	■	■	■	■	■	■	■
500/300			■	■	■	■	■	■	■	■	■

**Elliptical hollow sections (EHS)**

mm	8	10	12.5	16
300/150	■	■	■	■
400/200	■	■	■	■
500/250	■	■	■	■

**Technical support**

We want you to get the best from Celsius® hollow sections. Our technical engineers and trained sales staff are always happy to answer your questions on steel selection and application. Our engineers are available to assist you with the application of Celsius® S355NH, including its use in both construction and demanding technical applications. We can also provide advice on welded joints, including software which can help in their design. For further technical/design assistance email technicalmarketing@tatasteeleurope.com

**Circular hollow sections (CHS)**

mm	3.2	3.6	4.0	5.0	6.3	8.0	10.0	12.5	14.2	16.0	17.5
42.4	■	■	■	■	■						
48.3	■	■	■	■	■	■					
60.3	■	■	■	■	■	■	■				
76.1	■	■	■	■	■	■	■	■			
88.9	■	■	■	■	■	■	■	■	■		
114.3		■	■	■	■	■	■	■	■	■	
139.7		■	■	■	■	■	■	■	■	■	■
168.3		■	■	■	■	■	■	■	■	■	■
193.7		■	■	■	■	■	■	■	■	■	■
219.1		■	■	■	■	■	■	■	■	■	■
244.5		■	■	■	■	■	■	■	■	■	■
273.0		■	■	■	■	■	■	■	■	■	■
323.9		■	■	■	■	■	■	■	■	■	■
355.6		■	■	■	■	■	■	■	■	■	■
406.4		■	■	■	■	■	■	■	■	■	■
457.0		■	■	■	■	■	■	■	■	■	■
508.0		■	■	■	■	■	■	■	■	■	■

**Square hollow sections (SHS)**

mm	3.2	3.6	4.0	5.0	6.3	8.0	10.0	12.5	14.2	16.0	17.5
40/40	■	■	■	■	■	■					
50/50	■	■	■	■	■	■	■				
60/60	■	■	■	■	■	■	■	■			
70/70	■	■	■	■	■	■	■	■	■		
80/80	■	■	■	■	■	■	■	■	■	■	
90/90		■	■	■	■	■	■	■	■	■	■
100/100		■	■	■	■	■	■	■	■	■	■
120/120		■	■	■	■	■	■	■	■	■	■
140/140		■	■	■	■	■	■	■	■	■	■
150/150		■	■	■	■	■	■	■	■	■	■
160/160		■	■	■	■	■	■	■	■	■	■
180/180		■	■	■	■	■	■	■	■	■	■
200/200		■	■	■	■	■	■	■	■	■	■
220/220		■	■	■	■	■	■	■	■	■	■
250/250		■	■	■	■	■	■	■	■	■	■
260/260		■	■	■	■	■	■	■	■	■	■
300/300		■	■	■	■	■	■	■	■	■	■
350/350		■	■	■	■	■	■	■	■	■	■
400/400		■	■	■	■	■	■	■	■	■	■

[www.tatasteeleurope.com](http://www.tatasteeleurope.com)

While care has been taken to ensure that the information contained in this publication is accurate, neither Tata Steel, nor its subsidiaries, accept responsibility or liability for errors or for information which is found to be misleading. Before using products or services supplied or manufactured by Tata Steel and its subsidiaries, customers should satisfy themselves as to their suitability.



Scan for the latest version of this literature

Copyright 2022  
Tata Steel Europe Limited

**Tata Steel**  
Weldon Road, Corby, Northants  
NN17 5UA, United Kingdom  
T: +44 (0) 1536 404561  
E: technicalmarketing@tatasteeleurope.com  
[www.tatasteeleurope.com/celsius](http://www.tatasteeleurope.com/celsius)

Language English PDF TST95:0122