

HR550LA-UC - grade 80

A stronger, lighter more formable steel with excellent edge ductility

HR550LA enables weight saving or more robust component design compared to lower strength HSLA steels. Its single phase character and low alloy content allow for excellent processability.

Its robust and consistent properties meet or exceed industry norms. Coming in both a coated and uncoated variant it covers most of the variations in demand today.

Mechanical properties

	Specification	Test direction	Yield strength R _{p0.2} (MPa)	Tensile strength R _m (MPa)	Elongation				n-value	Min. bend test diameter*
					A ₈₀ (%)		A ₅₀ (%)			
					t ≤ 3mm	t ≤ 2.5mm	t > 2.5 < 3mm	t > 3mm		
HR550LA-UC Grade 80	Tata Steel specification	L	550 - 650	620 - 720	≥ 17			≥ 18	≥ 0.08	
HR550LA-UC Grade 80	Tata Steel typical	L	600	660	19			24	0.11	
HR550LA-UC	VDA norm (239-100)	L	550 - 670	610 - 750	≥ 12			≥ 13	-	
Grade 80 HSLAS-F	ASTM norm (A1011)	L	≥ 550	≥ 620		≥ 16	≥ 18		2t	

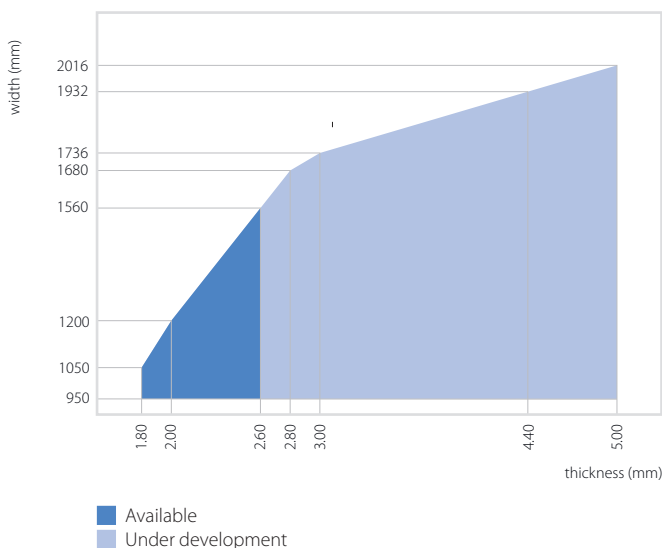
* Minimum inside radius for cold bending

Chemical composition

Specification	C	Mn	P	S	Si	Al _{tot}	Nb	Cr	Ti	Mo	Cu	Ni	
HR550LA	max.	max.	max.	max.	max.	min.	max.	max.	max.	max.	max.	max.	
HR550LA	Tata Steel specification	0.08	1.65	0.02	0.008	0.03	0.015	0.06	0.08	-	0.06	-	-
HR550LA	VDA norm	0.12	1.80	0.03	0.025	0.6	0.015	-	0.1	-	0.15	-	0.2
Grade 80	ASTM norm	0.15	1.65	0.02	0.025	-	-	-	0.15	-	0.16	0.2	0.2

All values are in weight%

Dimensional window of HR550LA-UC - grade 80



Please refer to Tata Steel or your local sales representative for dimensions which fall outside of the above matrix.

Tolerances on thickness

½ EN 10051:2010.

Product support

Our material experts are there to support the deployment of HR550LA in you specific application area. Our online material database Aurora Online provides our customers with comprehensive data sheets and ready to run input decks.

Further information (also for access to Aurora® Online)

E: connect.automotive@tatasteel.com

www.tatasteel.com/aurora

Tata Steel

Automotive

PO Box 10.000

1970 CA IJmuiden

The Netherlands

E:connect.automotive@tatasteel.com

www.tatasteel.com/automotive

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www.tatasteel.com

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