

## Ympress® S355MC

### Strong, consistent and highly formable

Ympress® S355MC is a hot-rolled, high-strength low-alloy steel. It combines high strength with outstanding formability and consistent quality. It replaces conventional construction steel for applications where high strength is paramount. It is ideal for load-bearing and lifting applications including earthmoving equipment and agricultural machinery. It is also a popular choice for pressed parts including car seat components, radiators and fuel systems.

The high yield strength of Ympress® S355MC delivers weight savings and increased component strength. This enables production of lighter, stronger components. It also offers opportunities for increased yield per tonne of steel through down-gauging. Consistent product properties and reliable material thickness allow trouble-free, repeatable processing. Ympress® S355MC can be easily welded and galvanised. Its high surface quality can lead to fewer processing steps.

#### Mechanical properties (parallel to the rolling direction)

	Min. yield strength	Min. - Max. tensile strength	Elongation after fracture A			Min bending radius*	
			t < 3mm	3mm ≤ t < 5mm	t ≥ 5mm	t < 5mm	t ≥ 5mm
	R <sub>en</sub> in MPa	R <sub>m</sub> in MPa	L <sub>0</sub> =80mm (%)	L <sub>0</sub> =5.65√S <sub>0</sub> mm (%)	L <sub>0</sub> =5.65√S <sub>0</sub> mm (%)	(t)	(t)
Typical value	390	485	30	27	27	-	-
Guaranteed	355	450-550	≥ 22	≥ 27	≥ 24	0	0
EN 10149-2	355	430-550	≥ 19	≥ 23	≥ 23	0.5	0.5

\* minimum 180° bend radius, measured transverse to the rolling direction

#### Chemical composition (% by weight)

	C	Mn	Si	P	S*	Al <sub>tot</sub>	Nb	V	Ti	Mo	Ceq**	Ceq**
											< 6mm	≥ 6mm
Guaranteed	≤ 0.10	≤ 1.40	≤ 0.03	≤ 0.020	≤ 0.008	≥ 0.015	≤ 0.05	-	-	-	0.17	0.29
EN 10149-2	≤ 0.12	≤ 1.50	≤ 0.50	≤ 0.025	≤ 0.020	≥ 0.015	≤ 0.09	≤ 0.20	≤ 0.15	-	-	-

\* extra low sulphur content - max 0.005% available to special order

\*\* Ceq is a typical value

#### Impact strength (optional and parallel to the rolling direction)

	Impact test in J at -20°C
Guaranteed* (6-12mm)	≥ 40
Typical value	120

\* in accordance with EN 10149 the impact values above are only guaranteed if accepted on order

#### Tolerances on thickness

All Ympress® products comply to ½ EN 10051:2010. Tighter tolerances are available on request.

#### Certification

A 2.2 certificate is issued as standard with Ympress® products. Other certificate types are available on request.

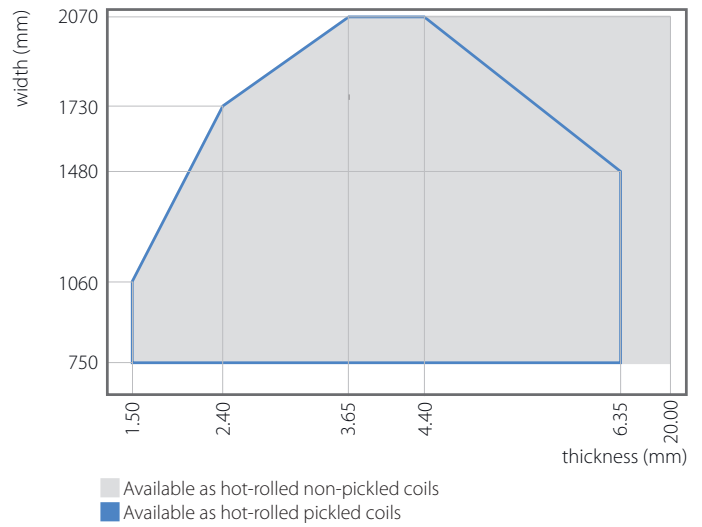
#### Product support

We want you to get the best from Ympress® products. Our technical engineers and trained sales staff are always happy to answer your questions on steel selection and application. Our engineers are available to assist you with process and product design optimisation for improved throughput, yield and end-product performance.

## Product Range

Ympress®:	S315MC, S355MC, S420MC, S460MC, S500 MC, S550MC S650MC, E690TM, S700MC
Ympress® Laser:	E250C / S355MC / S420MC
Thickness range:	1.5 - 20mm (grade specific)
Width range:	750 - 2070mm (grade specific)
Surface treatment:	Hot rolled dry, pickled & oiled

## Available dimensions of Ympress® S355MC



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