

Declaration of Performance

(according to Regulation EU No 305/2011)

Ref. TST Strongbox235-JRH

**Cold formed hollow sections
produced from steel Grade S235JRH / 1.0039
according to EN 10219-1**

Cold formed steel hollow sections for general use.
Supplied with 2.2 certification to EN 10204

Tata Steel - Tubes Europe
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System of assessment and verification of constancy of
performance of the product
System 2+

NL - FPC Certificate No: 0038/CPR/RQA20070001/A
UK - FPC Certificate No: 0038/CPR/LRQ0840080/B

Notified factory production control certification body No. 0038
performed the initial inspection of the manufacturing plant and of
factory production control and the continuous surveillance,
assessment, and issued the certificate of conformity of the factory
production control

Notified Body
Lloyds Register Verification Limited
71 Fenchurch Street, London, EC3M 4BS
Tel :+44 (0)207 423 2428
Email : ecdirectives@lr.org
Website : www.lr.org



Essential characteristic	Performance		Harmonised technical specification
Yield strength	Nominal thickness (mm)	Values Min (MPa)	EN10219-1 2006
	> 16	235	
Tensile strength	Nominal thickness (mm)	Values (MPa)	
	<=16	min 360 max 510	
Elongation (longitudinal)	Nominal thickness (mm)	Values min (%)	
	<=16	22	
Impact strength (longitudinal)	Grade	Impact Value min. average (J) at Test Temp (°C)	
	JRH	<=16 27J at +20°C	
Weldability (CEV)	Nominal thickness (mm)	Values max (%)	
	<=16	0.35	
Durability	Nominal thickness (mm)	Composition (cast) max.	
	<=16	C: 0.17 Mn: 1.40 P: 0.040 S: 0.040 N 0.009 FF deoxidation*	
Tolerances on dimensions and shape	Round, square, and rectangular hollow sections	In accordance with EN 10219-2: 2006	

Notes: *FF – Fully killed steel containing nitrogen binding elements



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EN 10219-1: 2006

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Information on regulated characteristics in accordance with
EN10219 for:

Elongation :
Tensile Strength :
Yield Strength :
Impact Strength :
Weldability :
Durability :

Dangerous Substances : No Performance Determined