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## Corby and Hartlepool 20" Mill Quality Policy

**Tata Steel's tube making sites at Corby and Hartlepool 20" Mill are committed to the quality of their products and stated quality objectives.**

We will maintain a quality management system to meet requirements of the ISO9001:2015 standard which is led by top management. Hartlepool 20" Mill will also meet the requirements of API Q1.

We will meet customer, legal, regulatory and product requirements.

We shall determine and understand the needs and expectations of interested parties.

We will continually improve the effectiveness of the quality management system through actions to address risks and opportunities.

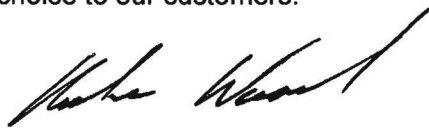
The performance of the quality management system and our quality objectives will be reviewed for effectiveness and efficiency by top management.

The quality policy is communicated to all employees and reviewed by the management team for its continuing suitability.

We have a firm commitment to aid employee development and competency at all levels through the appropriate training resources.

All employees are empowered to have the responsibility and authority to help the company achieve its quality objectives through continual improvement and innovation.

This statement represents the commitment of Tata Steel's tube making sites at Corby and Hartlepool 20" Mill to achieving its business objectives of becoming supplier of choice to our customers.



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Chris Western  
Works Manager - Corby