

Hot-rolled strip products

Price extras in Euros

Effective 1 April 2015

General

This document shows price extras only.

The invoiced price comprises these extras plus basis price, distribution and tax.

Material is charged on gross weight. Lengths and widths should be specified in whole millimetres.

Unless otherwise agreed with Tata Steel, sales are FCA Tata Steel IJmuiden loading quay (ship), FCA Tata Steel IJmuiden loading dock (truck) or FCA Tata Steel IJmuiden railway yard (rail).

All prices in this list are in EUR/tonne and do not include value-added tax or any other tax relating to the sale and delivery of the goods. If delivery is within the European Union, the purchaser will bear all taxes and will reimburse Tata Steel for any taxes charged to Tata Steel in respect of the sale or delivery of the goods.

All transactions are subject to Tata Steel IJmuiden BV General Conditions of Sale.

Specifications are subject to mill acceptance and not all combinations of extras are necessarily available. For specific information about products and their availability, please check www.tatasteelurope.com or consult Tata Steel.

1. Quality

1.1 Steel for drawing and cold forming

Tata Steel	EN 10111 : 2008	€/tonne
	DD11	0
	DD12	8
	DD13	15
	DD14	25
DD14+		30

1.2 High-strength low-alloy steel

Tata Steel - Ympress®	EN 10149-2 : 1996*	€/tonne
Ympress S315MC	S315MC	35
Ympress S355MC	S355MC	45
Ympress S420MC	S420MC	65
Ympress S460MC	S460MC	75
Ympress S500MC	S500MC	85
Ympress S550MC	S550MC	98
	S650MC	160
Ympress E690TM		165
Ympress S700MC	S700MC	185
Tata Steel - Ympress® Laser**		
Ympress E250C Laser		35
Ympress S355MC Laser		65
Ympress S420MC Laser		85

Notes:

* 3.1 certificate required

** Only sold by approved channels

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1.3 Carbon-manganese steel

Tata Steel		€/tonne
CMN250		45

1.4 Structural steel

Tata Steel	EN 10025-2 : 2004	€/tonne
n.a.	S185	5
	S235JR	10
	S235JR+N	15
	S235J0	15
	S235J0+N	20
	S235J2	20
	S235J2+N	25
	S275JR	20
	S275JR+N	25
	S275J0	30
	S275J0+N	35
	S275J2	35
	S275J2+N	40
	S355JR	40
	S355JR+N	45
	S355J0	45
	S355J0+N	50
	S355J2	50
	S355J2+N	55
	S355K2	55
	S355K2+N	60

Notes:

Suitability for cold forming (option C): supplementary extra of €20/t.

1.5 Advanced high-strength steel

Tata Steel	prEN 10338:2009	€/tonne
Dual phase		
DP600	HDT580X	85
Ferrite-bainite		
FB590	HDT590F	115
Boron steel		
HQ1500HR		100

1.6 Case hardening steel

Tata Steel	EN 10084 : 2008	€/tonne
n.a.	C15E	30

1.7 High carbon steel

Tata Steel	EN 10132-4 : 2000	€/ton
n.a.	C55S	58
	C60S	65
n.a.	C67S	70
	C75S	75

1.8 Steel for simple pressure vessels

Tata Steel	EN 10207 : 2005	€/tonne
n.a.	P235S	45
	P265S	55

1.9 Steel for pressure vessels

Tata Steel	EN 10028-2 : 2009	€/tonne
n.a.	P235GH	50
	P265GH	60

1.10 Steel for gas cylinders

Tata Steel	EN 10120 : 2008*	€/tonne
n.a.	P245NB	27
	P265NB	35

* 3.1 certificate required

1.11 Ship plate (with testing by and certificate from)

Tata Steel	Lloyds Register of Shipping Germanischer Lloyds		€/tonne
n.a.	Grade A	Grade A	20
	Grade B		40

1.12 Steel for tube/line pipes

Tata Steel	EN 10208-2 : 2009	API 5L	€/tonne
n.a.		A	15
	L245MB/NB	B	30
	L290MB/NB	X42	40
		X46	50
	L360MB	X52	60
		X56	75
	L415MB	X60	75
	L450MB	X65	80
	L485MB	X70	90

2. Floor Plate

2.1 Durbar®

	€/tonne
Durbar pattern	35
Thickness ≤ 4mm	10
Width <1250mm	7

Notes:

- 1 The price of Durbar is composed of the basis price, the extra for grade and dimension and the extra shown in this table, plus any appropriate extras that follow.
- 2 Durbar meets the requirements for mechanical properties specified by EN 10025-2 : 2004.

3. Dimensions

3.1 Thickness and width: coils

Thickness (mm)	Width (mm)					
	≥900	≥1000	≥1100	≥1300	>1550	>1830
	<1000	<1100	<1300	≤1550	≤1830	≤2070
≥	<	€/tonne				
1,40	1,50	45	42	40	-	-
1,50	1,75	40	37	35	35	-
1,75	1,85	35	32	28	28	-
1,85	2,00	35	32	28	28	-
2,00	2,50	33	30	20	20	30
2,50	3,00	30	27	18	18	30
3,00	4,00	28	25	15	15	25
4,00	7,00	25	22	13	13	25
7,00	10,00	30	27	18	18	25
10,00	12,00	33	30	20	20	25
12,00	15,00	33	30	23	23	27
15,00	≤20,00	40	37	25	25	27

Notes:

- 1 Where dimensions are specified as a range, a maximum (with all tolerances under) or a minimum (with all tolerances over), the extras applicable are those for the mean of the range as specified or implied.
- 2 Other dimensions available on request.

4. Pickling and oiling

4.1 Thickness and width: coils

Thickness (mm)	Width (mm)			
	≥1000	>1550	>1830	
	<1000	≤1550	≤1830	≤2070
≥	<	€/tonne		
1,50	1,75	45	43	43
1,75	2,00	45	40	40
2,00	5,00	35	30	30
5,00	≤6,35	35	30	30

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4.2 Supplementary price extra

	€/tonne
For tensile strength ≥ 470 Mpa ($\geq S420MC$; $\geq S355J/K$; $\geq L415MB$)	8
Unoiled pickled	10

5 Dimensional tolerances**5.1 Thickness tolerances**

EN 10051 : 2010	€/tonne
Normal	0
3/4 normal	0
2/3 normal	4
1/2 normal	5
Other	15

5.2 Width tolerances & side trimming (pickled coil only)

EN 10051 : 2010	€/tonne
Normal (Mill Edge)	0
Special / outside EN 10051 : 2010 (Side Trimmed Last)	10

5.3 Low crown

	Re \leq 360MPa €/tonne	Re $>$ 360MPa
No crown specified	0	0
$\leq 50\mu\text{m}$	10	20
$\leq 30\mu\text{m}$	15	on request

Notes:

Crown values at C40 measurement position.

6 Quantity**6.1 Coil weights**

Max. coil weight		Width (mm)		
		≥ 900	≥ 1100	≥ 1500
		< 1100	< 1500	
\geq	$<$	€/tonne		
5	10	30	30	35
10		0	0	0

Notes:

1. Coil weight price extras apply unless the specified coil weight is the result of technical limitations at Tata Steel.
2. The minimum specifiable coil weight is 5 tonnes.
3. Specified coil weights must be in balance with the ordered quantity.

6.2 Order quantity per order item

Quantity (tonnes)	Tata Steel tolerance	€/tonne
\geq	$<$	
100	$\pm 10\%$	0
40	100 $\pm 20\%$	0
20	40 $\pm 20\%$	10

Notes:

1. An order item is a quantity of material specified in one order of which the specification (grade, dimension, etc) delivery time and destination is the same.
2. The minimum order quantity is 20 tonnes.
3. Material should be ordered in quantities that are multiples of whole coils.
4. Tata Steel will seek to supply the nearest number of whole coils to meet the ordered quantity or a quantity that is within the tolerances shown.
5. Where quantity is specified as a range, a maximum (with all tolerances under) or a minimum (with all tolerances over), the extras applicable are those for the mean of the range as specified or implied.

6.3 Welds

	€/tonne
If recoiling welds are not accepted	3

7 Testing and inspection

7.1 Test certificates

	€/tonne
to EN 10204 : 2004	
Declaration of compliance with order - type 2.1	0
Test report (cast analysis only) - type 2.2	0
Test report (cast + mechanical properties) - type 2.2	3
Inspection certificate (cast analysis and mechanical properties based on specific testing) - type 3.1	5
Inspection certificate (signed by an authorised representative of a test agency, appointed by the purchaser) - type 3.2*	10
Other, non-mandatory tests	on request
* Personal inspection costs will be invoiced to the purchaser or his customer by the inspection agency and must be paid direct to the inspection agency.	
Notes:	
At purchaser's choice only one certificate to EN 10204 will be issued, to be agreed on ordering.	

8 Other extras

8.1

	€/tonne
Special heat analyses (low S-content)	
Max 0,015%	16
Max 0,008%	21
Max 0,005%	25
Skin passed	
Reduction under 3% (at customer request)	23
Fit for specific application	
Surface critical applications (exposed)	15
Safety critical parts (safety parts)	15

9 Packaging

9.1

	€/tonne
Steel strapping	0
Paper/film and steel strapping	3
Steel/board box, paper/film and steel strapping	5
Notes:	
1. For weighing and invoicing gross equals net.	
2. The wood if used in packing is included in the weight.	
3. Packaging materials are to be regarded as non-returnable.	

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